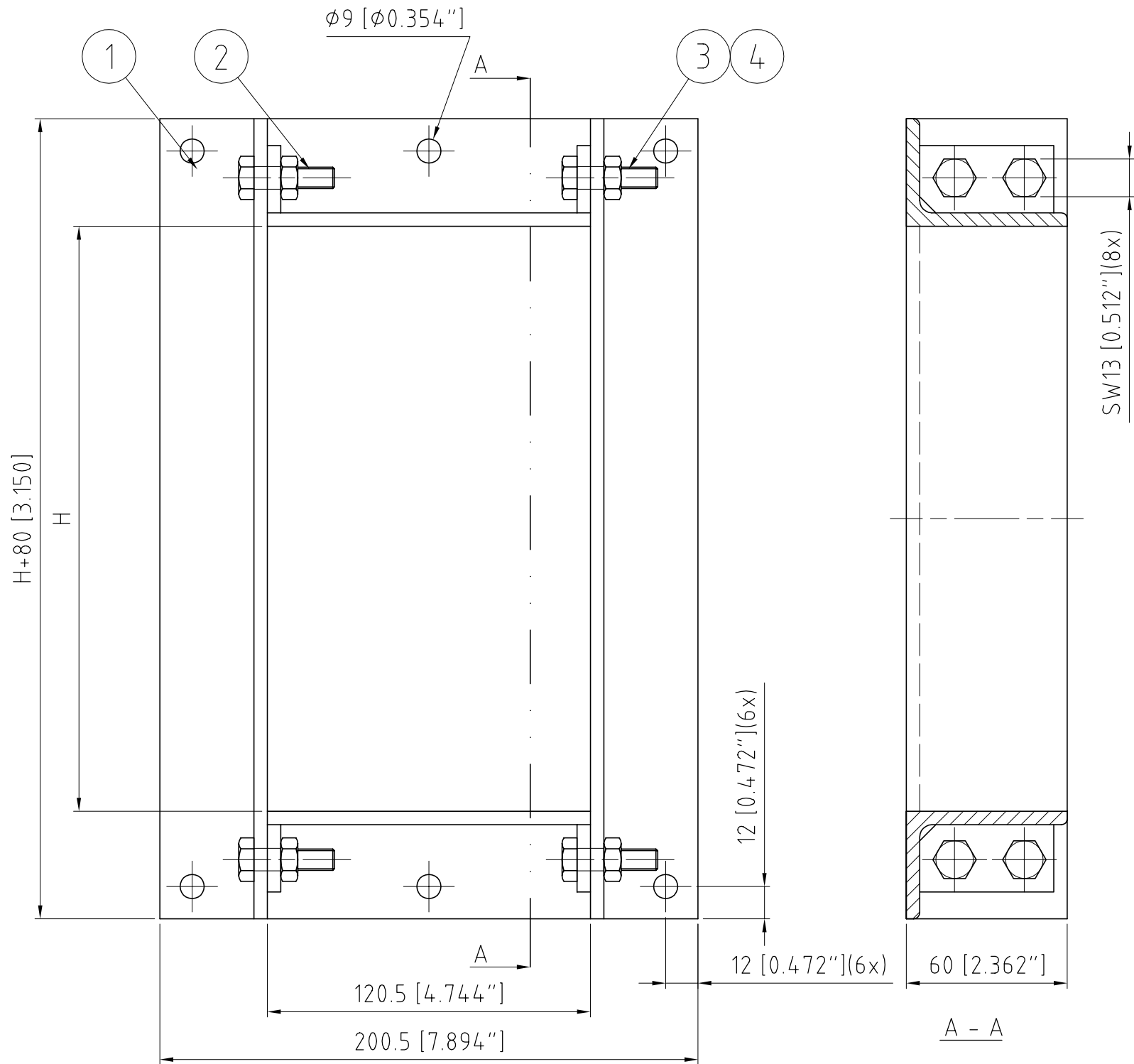


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MATERIAL AND SURFACE TREATMENT				
B	SS 1312	S235JRG2	1.0038	A 501
1	HOT DIP GALVANIZED ACC. TO EN ISO 1461			



SCHEDULE 1

TYPE	H (mm/")
B-2	101/3,976
B-4	159.5/6,280
B-6	218/8,583
B-8	278/10,945

4	8	NUT	DIN 934, M6S M8 FZB	-
3	8	SCREW	DIN 931, M6S M8x30 FZB	-
2	2	SHORTSIDE 120	-	-
1	2	LONGSIDE	-	-
Item	Qty	Designation	Specification	NetWeight
ROXTEC INTERNATIONAL AB BOX 540 S-371 23 Karlskrona TEL: +46 455 366700 FAX: +46 455 82012		Designed by M PRZYBYLA Checked by J AKESSON Approved by J AKESSON	Date 2009-03-06 Format A3 Scale 1:2	General tolerance ISO 2768-1 m Welded details SS-EN 25 817 SS-EN 30 042 C General surface roughness, Ra -
		Title B FRAME EX SINGEL FRAME		Projection method 
Restricted due to INFORMATION DRAWING		Drawing number S1016535		Rev -

-	-		
Rev	Type of revision	Date	Sign